

Work Order ID 77711-1

77711

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Item ID: D139-799-013

Revision ID:

Item Name: Cargo Door Hinge

Start Date: 19/12/2011 Start Qty: 0.00

Required Date: 02/01/2012 Req'd Qty: 0.00

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: M.L.J

QC:

Date: 11/12/19

Tooling:

Date:

Run Start *NR1*

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9567

A

IIN-D139-799

E

100

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D139-799-013
CHG003

0.00

0.00

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

nl 12-01-10 (1)

12/1/3 SP

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Item ID: D139-799-013

Accept

N900010100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cargo Door Hinge

Start Date: 19/12/2011 Start Qty: 6.00

6

Cust Item ID:

Required Date: 02/01/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

12-01-10 (1)

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D139-799-013

Location: 3/A
PPP rev: B

12/1/11

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/1/11

MF 12-01-11

Picklist Print

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Parent Item: D139-799-013

D139-799-013

Parent Item Name: Cargo Door Hinge

Start Date: 19/12/2011

Required Date: 02/01/2012

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP Rev:A 10.06.08 new issue DD verf:JLM
AS PER ECN 11-598 11-06-05 JLM VERIFIED BY:DD
IPP REV:C AS PER DSI9567 revA 11.10.17 DD VERF:EC

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2585

Manufactured

No

110

Each

29.0000

1

6

D2585

Mounting Channel

**

Location

Loc Qty

Loc Code

ST017

29

73297

2

74488

27

D2586

Manufactured

No

110

Each

31.0000

1

6

D2586

Door Latch

**

Location

Loc Qty

Loc Code

ST204

31

74489

31

D2621

Manufactured

No

110

Each

14.0000

1

6

D2621

Latch Plate, 350 Spacepod

**

Location

Loc Qty

Loc Code

ST019

14

73304

14

D3552-23

Manufactured

No

110

Each

7.0000

1

6

D3552-23

Door Prop

**

Location

Loc Qty

Loc Code

ST272A

7

74847

6

76340

1

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Start Date: 19/12/2011

Required Date: 02/01/2012

Start Qty: 6.00

Required Qty: 6.00

D3622-1
D3622-1
Ball Stud

Manufactured	No	110	Each	38.0000	1	6
					**	

Location	Loc Qty	Loc Code
ST070	38	
76889	38	

D3622-3
D3622-3
Ball Stud

Manufactured	No	110	Each	25.0000	1	6
					**	

Location	Loc Qty	Loc Code
ST070	25	
53951	4	
72103	1	
77023	20	

D4072-1
D4072-1
Airframe Hinge

Manufactured	No	110	Each	0.0000	2	12
					**	

D4072-3
D4072-3
Airframe Hinge Backing Plate

Manufactured	No	110	Each	5.0000	2	12
					**	

Location	Loc Qty	Loc Code
ST120	5	
74270	5	

D4072-5
D4072-5
Bushing

Manufactured	No	110	Each	23.0000	4	24
					**	

Location	Loc Qty	Loc Code
ST120	23	
76943	23	

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Parent Item Name: Cargo Door Hinge

Start Date: 11/12/2011

Required Date: 02/01/2012

Start Qty: 6.00

Required Qty: 6.00

D4073-1

Manufactured No

110

Each

0.0000

2

12

**

D4073-1

Door Hinge

D4073-3

Manufactured No

110

Each

15.0000

2

12

**

D4073-3

Door Hinge Backing Plate

Location

Loc Qty

Loc Code

ST120

15

74269

15

110

Each

28.0000

1

**

D4074-1

Manufactured No

D4074-1

Bracket

Location

Loc Qty

Loc Code

ST120

28

74494

4

76338

24

110

Each

16.0000

1

**

D4074-3

Manufactured No

D4074-3

Channel

Location

Loc Qty

Loc Code

ST120

16

72110

16

110

Each

108.0000

1

**

D4074-5

Manufactured No

D4074-5

Backing Plate

Location

Loc Qty

Loc Code

ST120

108

74495

96

76339

12

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Start Date: 19/12/2011

Required Date: 02/01/2012

Start Qty: 6.00

Required Qty: 6.00

MS27039-1-10

Purchased

No

110

Each

45.0000

8

48

MS27039-1-10

Screw

**

8x
M120120 12/1/12

Location

Loc Qty

Loc Code

ST291

45

119307

3

119531

42

MS27039-1-14

Purchased

No

110

Each

26.0000

2

MS27039-1-14

Screw

**

Location

Loc Qty

Loc Code

ST291

26

112312

26

MS27039-1-16

Purchased

No

110

Each

144.0000

8

MS27039-1-16

Screw

**

Location

Loc Qty

Loc Code

ST291

144

118612

1

119902

143

MS27039-1-17

Purchased

No

110

Each

49.0000

1

MS27039-1-17

Screw

**

Location

Loc Qty

Loc Code

ST291

49

117591

49

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D139-799-013

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Start Qty: 6.00

Required Date: 02/01/2012

Required Qty: 6.00

NAS1149D0363J

Purchased

No

110

Each

2,459.000

18

108

**

NAS1149D0363.I

Washer

Location

Loc Qty

Loc Code

ST298

2459

117601

61

118077

1

118612

18

118968

207

119537

2172

110

Each

1,880.000

1

6

**

NAS1149D0663J

Purchased

No

NAS1149D0663.I

Washer

Location

Loc Qty

Loc Code

ST298

1880

119075

1880

110

Each

194.0000

4

**

NAS1515H5L

Purchased

No

*NAS1515H5I *

WASHER

Location

Loc Qty

Loc Code

FG

40

103691

40

ST277

154

118614

1

119902

153